



7315 Hamlin Ave., Skokie, IL 60076

1-800-888-1081

NAPCO INLAY INSTALLATION INSTRUCTIONS

Materials Needed for Installation:

- NAPCO Inlay
- NAPCO Inlay Adhesive with screw-on nozzle (for capping after use)
- Plastic notched spreader (included with purchase of NAPCO Inlay Adhesive)
- Rubber Roller (optional)
- Sponge
- Soft scrub brush
- Pencil
- NAPCO Poly-Cleaner
- NAPCO Isopropyl Alcohol – 99% pure
- 80 grit wet/dry sandpaper
- Razor blade – 1 piece
- Goggles
- Disposable gloves – 1 pair
- Drop cloths
- Roll of paper towels
- Garbage bag
- Empty plastic gallon jugs
- NAPCO Froth Pak* (when needed)
- Drill (if using Froth Pak)

Installation Instructions:

1. Dry fit the tub/shower inlay first to ensure a good fit.
2. Cover the floor, toilet seat, etc. with drop cloths to ensure that you do not get adhesive on anything in the room.
3. Thoroughly clean the tub/shower bottom with NAPCO Poly-Cleaner, a sponge and water. For textured bottoms, use a soft scrub brush to clean into the texture.
4. Rinse the tub/shower well and dry the tub/shower bottom completely.
5. Lay the tub/shower inlay in place and make sure it is straight and centered. With a pencil, lightly trace the outline of the inlay onto the tub/shower bottom. Remove the inlay.
6. When installing inlay onto a previously refinished tub or shower bottom, the existing coating must be adhering well to the original fixture. If the coating is

peeling or flaking, it must be stripped off to ensure a good bond with the inlay.

7. Wet sand the damaged bottom up to the pencil line with 80 wet/dry sandpaper. Sand inside the pencil line only.
8. Dry the tub/shower bottom and inspect. The surface must be clean, dry, sanded, and dust-free.
9. Wear gloves and goggles when working with the adhesive.
10. To open the caulk tube, slice off the tip of the nozzle just below the first thread with a razor blade. Be sure to leave the threads intact so that you can screw the nozzle on later for storage. DO NOT use the nozzle for dispensing, because the adhesive is too thick and the adhesive will be very difficult to dispense.
11. Apply a bead of adhesive around the perimeter of the tub/shower bottom, staying $\frac{1}{4}$ " inside the pencil line. Apply a 2nd bead of adhesive 1-1/4" inside the pencil line. Then apply beads of adhesive horizontally (side to side/shortest distance) every 3" throughout the length of the tub/shower bottom.
12. Drag the plastic notched spreader through the lines of adhesive, spreading adhesive evenly over the entire outlined area of the tub/shower bottom. Spread adhesive right up to the pencil line.
13. Place the inlay smooth side down onto the outlined area of the tub/shower bottom.
14. Stand up and make sure the inlay looks straight. If not, adjust it by sliding the inlay into position and push down firmly on the surface of the inlay.
15. Use a rubber roller (or your hand) to roll or push from the center of the inlay out to the edges, forcing out any air bubbles or excess adhesive. **Note: You must have adhesive coming out all the way around the inlay in order to assure that the inlay will completely seal itself to the tub/shower bottom and have good adhesion. If there is an area where adhesive is not coming out, lightly lift that area of the inlay with your fingers and use the spreader to apply some of the excess adhesive under the edge of the inlay.**
16. Slide the plastic spreader forward like a mini snow shovel around the edges of the inlay, scooping up excess adhesive. Frequently wipe excess adhesive off the spreader using a paper towel moistened with isopropyl alcohol. Dispose of excess adhesive and paper towels in a plastic garbage bag. **Note: Be very careful not to get adhesive on anything else in the bathroom (floor, toilet seat, etc.).**
17. Dampen paper towels with isopropyl alcohol and wipe along the edges of the inlay to remove the remaining thin layer of adhesive. Dispose of the paper towels in the garbage bag as they get dirty. Use plenty of fresh damp paper towels.
18. Inspect the job. Once you have finished removing the excess adhesive, the job is complete.
19. Wait 24 hours before showering and 48 hours before taking a bath.
20. Whenever possible, weigh the inlay down at the edges to ensure the best possible bond. We recommend filling empty gallon milk or water containers

with water and placing them at the corners of the inlay. The customer can dispose of them the next day.

- * When the tub/shower bottom is excessively cracked or soft, use a NAPCO Froth Pak prior to installing the inlay. Call NAPCO toll-free at 1-800-888-1081 for Froth Pak pricing and application instructions.

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